Gas Metal Arc Welding - WE110

Section: WE110 003232S Main Campus

Section Type: Lecture **Credit Hours:** 3.00

Course Description: Through classroom and lab/shop activities; safe and correct set up of the GMAW workstation; correlation of GMAW and other similar wire based electrode classifications with base metals and joint criteria; proper electrode selection and use based on metal thickness; weld with .035 and .045 diameter electrodes using short circuit and spray transfer methods on various weld joints in the flat (1F & 1G), and horizontal (2F & 2G) positions to meet requirements of the latest version of the American Welding Society D1.1/D1.1M:20XX Structural Welding Code-Steel.

Section Notes: Hutchinson High School Students Only.Part of morning block that runs from 8:00-10:48am with WE102 004232s.

WHEN

Days: MTWRF Times: Arranged Start Date: 01/08/2024 End Date: 05/17/2024

WHERE

Campus: Main Campus

Building: Hutchinson Career & Tech Ed

Room: HCT110 INSTRUCTOR

JEREMIAH HARMON

BOOKS

Title: GMAW/FCAW HANDBOOK 2ND Edition

Author: MINNICK Required: No